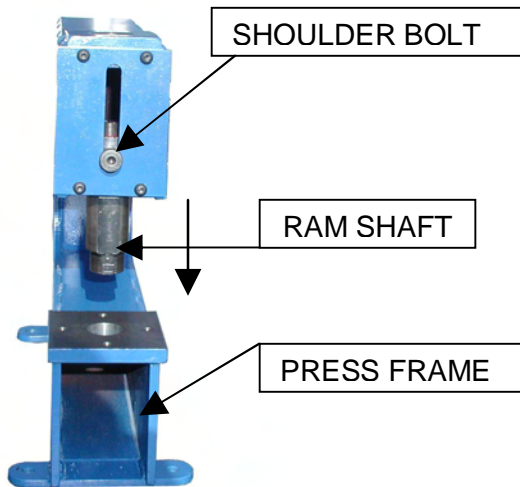


ASSEMBLY INSTRUCTIONS FOR HYDRAULIC PRESS

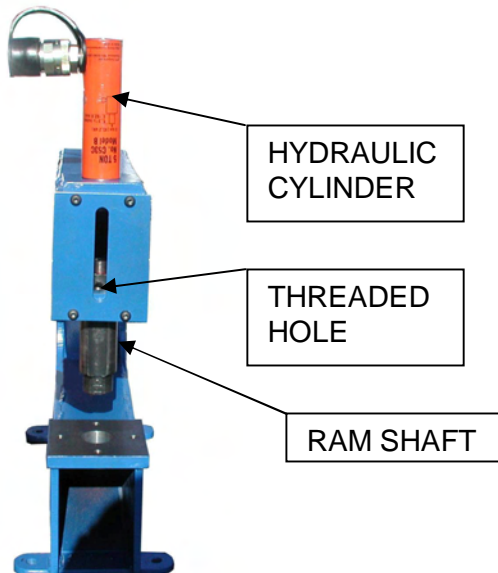
STEP #1 REMOVE SHOULDER BOLT AND DROP RAM SHAFT OUT THE BOTTOM.



STEP #2 THREAD HYD. CYL. ONTO PRESS FRAME TIGHTEN SECURELY.



STEP #3 INSTALL RAM SHAFT TO HYDRAULIC CYLINDER & TIGHTEN SECURELY. BE SURE THREADED HOLE FOR SHOULDER BOLT IS VISIBLE IN THE SLOT.



STEP #4 INSTALL SHOULDER BOLT & TIGHTEN SECURELY.



STEP #5 INSTALL PRESS TOOLING TO SUIT. DO NOT OVER POWER PRESS AS DAMAGE COULD OCCUR TO PRESS, AND / OR TOOLING AND CAUSE **PERSONAL INJURY!**