



ITEM NO.	QTY	PART NO.	ITEM NO.	QTY	PART NO.
1	1	200-060 Frame	11	4	200-502 Set Collar
2	1	200-022L Lower Shaft	12	1	200-013 Motor Mount Plate
3	2	200-024 Drive Gear	13	1	200-110 Aluminum Handle
4	4	200-501 Flanged Bronze Bushing	14	1	200-506 Motor
5	1	200-022U Upper Shaft	15	1	200-505 Spider
6	1	200-016 Adjustable Bearing Block	16	1	200-503 1/2" Coupling Half
7	1	200-017 Adjustable Bearing Block	17	1	200-504 3/4" Coupling Half
8	1	200-026 Handle Mount	18	1	3/16" Key Stock
9	1	200-023 T-Nut	19	1	200-048 Switch Box Cover
10	2	200-519 1/4" x 2" Roll Pin	20	6	HX-SHCS 3/8" -16x1"
			21	4	FW 3/8"
			23	3	HX-SHCS 1/4" -20x3/4
			24	2	SBHCSGREW 10-32x3/8"
			25	3	200-516 5/16" x 1 3/4" Handle Bolt
			26	2	200-514 Lock Screw
			27	1	200-507 Reversing Switch
			28	1	200-517 1/2" Romex Connector
			29	1	200-529 Foot Pedal, Variable Speed
			30	1	Power Cord 16/3

## 24" BEAD ROLLER PARTS LIST