



Item No.	Qty.	Part Number	Description
1	1	200-063	Frame, 14"
2	1	200-101	Adj. Upper Bearing Block, 14"
3	4	200-534	Needle Roller Bearing
4	4	200-535	Inner Race
5	4	200-538	1" ID Bronze Washer
6	4	200-536	Split Collar
7	1	200-045-U	Shaft, Upper 14"
8	1	200-045-L	Shaft, Lower 14"
9	1	200-102	Upper Bearing Block, 14"
10	2	200-024	Gear
11	1	200-504	3/4" Coupling Half
12	1	200-505	Spider
13	1	200-503	1/2" Coupling Half
14	1	200-023	T-Nut
15	1	200-104	Handle Mount, 14"
16	1	200-109	3-1/4" Aluminum Handle
17	1	1-1/2 x 3"	Shoulder Bolt
18	1	200-013	Motor Mount Plate
19	1	200-526	Motor, Variable Speed
20	1	200-527	Control, Variable Speed
21	1	200-048	Gear Box Cover
22	2	200-517	1/2" Romex Connector
23	1	200-529	Foot Pedal, Variable Speed
24	1	Cord	Power Cord
25	1	200-528	Switch, Variable Speed
26	1	3/16"	Keystock
27	2	200-519	1/4" x 2" Roll Pin

28	2	200-514	Lock Screw
29	4	1/4-20 x 1-3/4"	SHCS
30	4	1/4"	Lock Washer
31	2	3/8"	Flat Washer
32	2	3/8-16 x 1	SHCS
33	4	1" x 3/4"Ø	Motor Spacer
34	4	10-32 x 1/4"	SBHCS
35	6	6-32 x 1/4"	SBHCS

BAB	7/7/10
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**MB MITTLER BROS. MACHINE & TOOL**  
 10 Cooperative Way, Wright City, MO. 63390  
 (636)745-7757 Fax (636)745-2874

TITLE: Ind VS Rotary Bead Roller 14"		
SIZE <b>A</b>	DWG. NO. 200-14NV	REV
SCALE: 1:7	WEIGHT: 88.124	SHEET 1 OF 1