

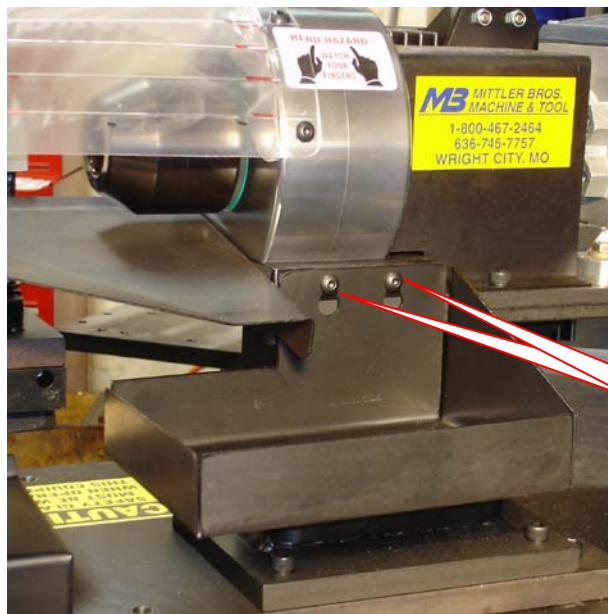
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## 400-100 Chip Tray Installation Instructions

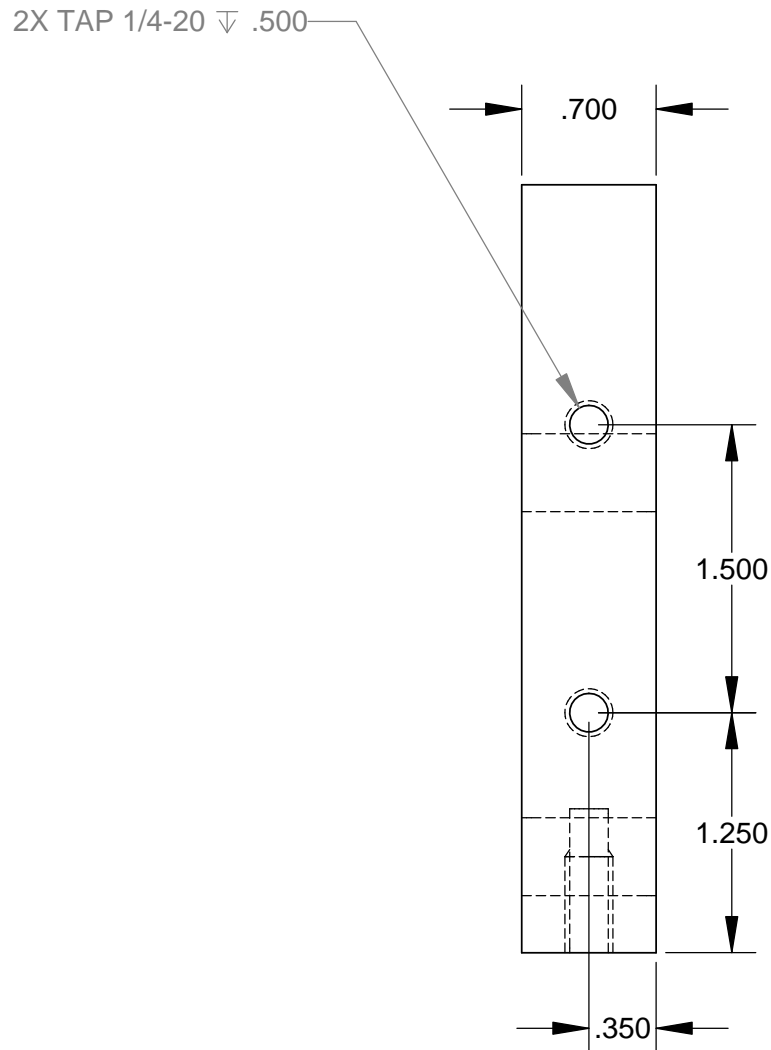


**Pre- 2010  
Chip Tray Mounting Hole Location Drawing  
400-007- Shown On Back Page**

1. Attach Drawing To Adapter Plate -
2. Center Punch Both Mounting Hole Locations
3. Drill And Tap 1/4-20 X 1/2" Deep




**Anchor  
Bolts**



## ULTIMATE TUBE NOTCHER CHIP TRAY MOUNTING HOLES

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 <b>MITTLER BROS. MACHINE &amp; TOOL</b> 10 Cooperative Way, Wright City, MO. 63390 (636)745-7757 Fax (636)745-2874
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±.015	ENG APPR.		
		ONE PLACE DECIMAL ±.015	MFG APPR.		
		TWO PLACE DECIMAL ±.010	Q.A.		TITLE:
		THREE PLACE DECIMAL ±.005	COMMENTS		Adapter Plate
		ANGULAR ±1°			SIZE DWG. NO. REV
		QUANTITY			<b>A</b> 400-007
		MATERIAL 3/4" x 4" HRS			SCALE: 1:1 WEIGHT: 4.634 SHEET 1 OF 1
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			