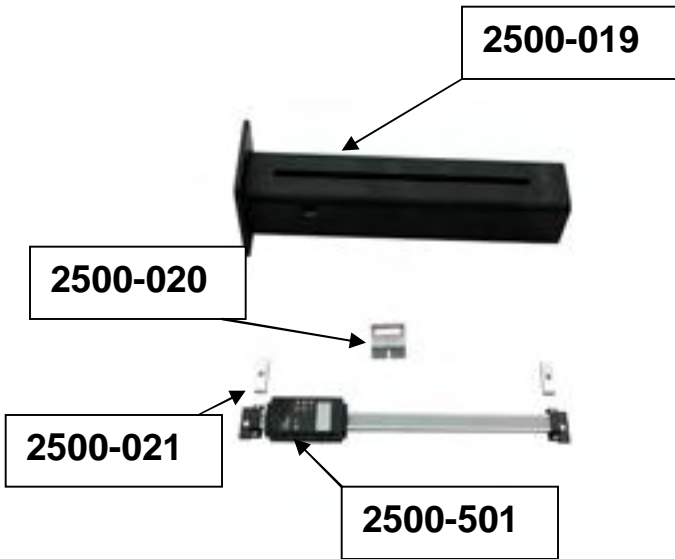
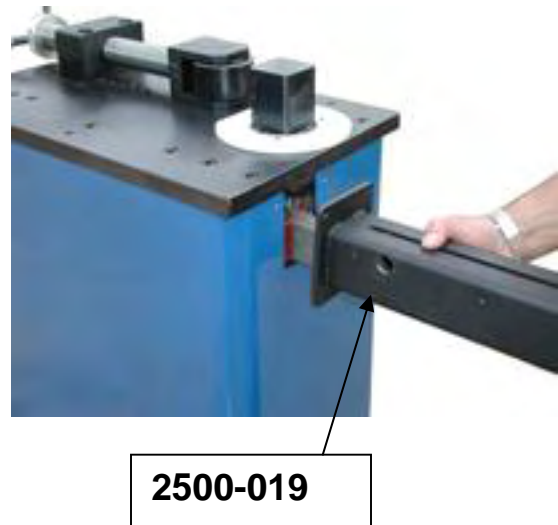


ASSEMBLY INSTRUCTIONS FOR DIGITAL READOUT

DISASSEMBLE READOUT & GUARD FROM TUBE



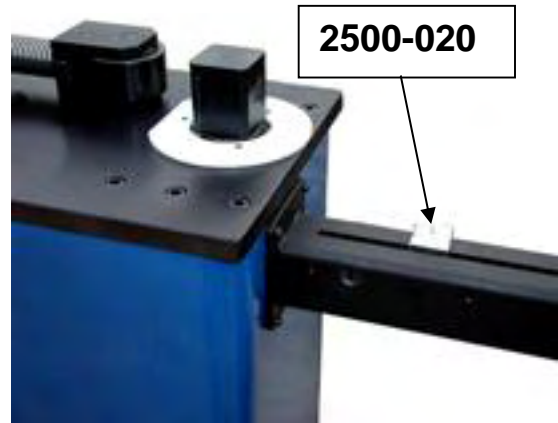
STEP #1 PLACE STEEL
TUBE OVER GEAR RACK.



STEP #2 INSTALL 4 1/4-20
SHCS AND TIGHTEN DOWN.



STEP #3 INSTALL ALUMINUM
BRACKET THRU TOP OF SLOT.



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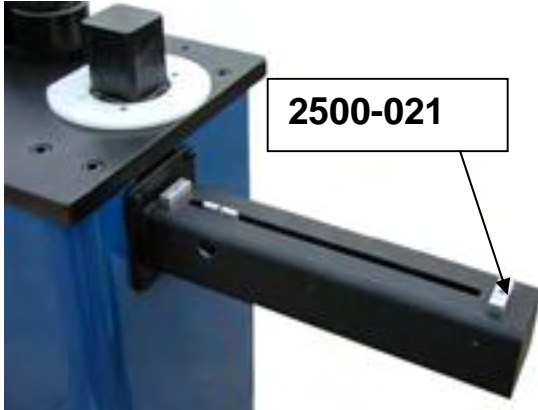
STEP #4 SLIDE BRACKET OVER TOP OF GEAR RACK.



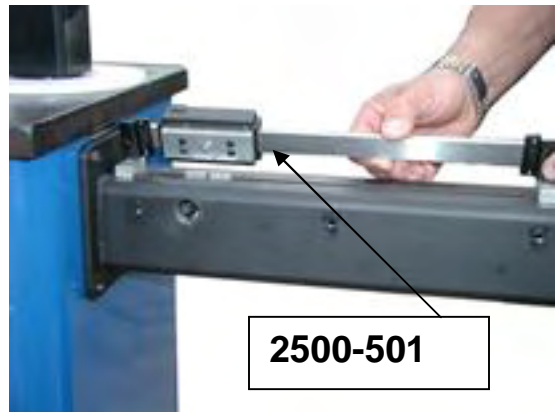
STEP #5 INSTALL 1/4-20 SHCS AND WASHER THRU ACCESS HOLE IN SIDE OD TUBE INTO SLOT IN THE ALUM BRACKET. DO NOT TIGHTEN!



STEP #6 SET THE 2 ALUM SPACERS ON TOP OF TUBE OVER THE 10-32 TAPED HOLES.



STEP #7 SET DIGITAL READOUT SCALE ON TOP OF ALUM SPACERS WHILE ALIGNING THE 1/8 DIA PIN WITH THE DRIVE SLOT ON THE BRACKET.



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STEP #8 TIGHTEN DOWN THE 2 10-32 SHCS THAT MOUNT THE SCALE.



STEP #9 SLIDE READER HEAD TOWARD MACHINE UNTIL IT STOPS. THEN TIGHTEN DOWN THE 1/4-20 SHCS THRU ACCESS HOLE ON THE SIDE OF THE TUBE.



STEP #10 INSTALL THE COVER-GUARD OVER DIGITAL READOUT WITH 6 1/4-20 BSHCS AND WASHERS.



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