

Division of Mittler Corp.
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2900-300 English Wheel Stand Assembly Instructions

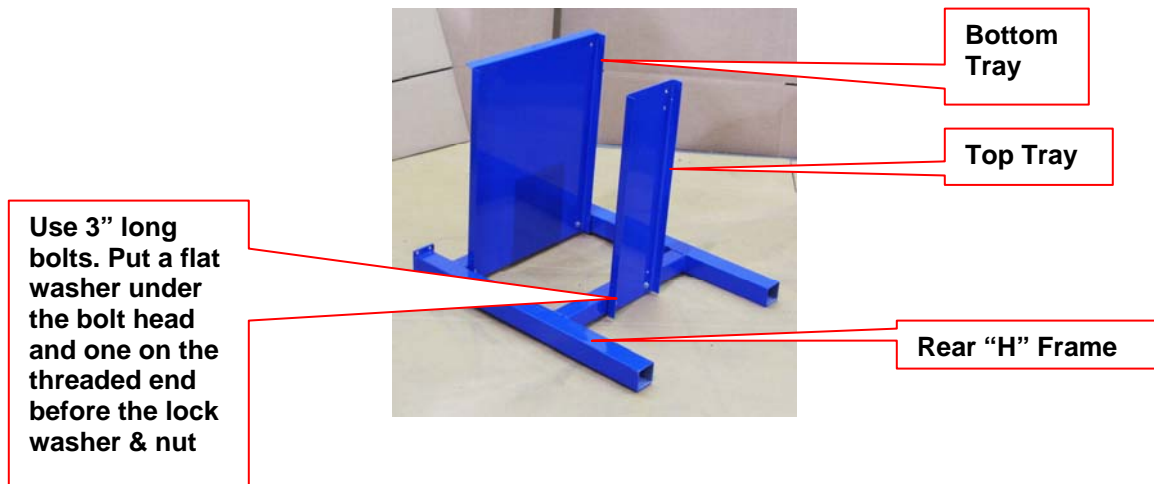
Kit Includes:

1 ea. Rear "H" frame	28 ea. 5/16" Nuts
1 ea. Front frame	24 ea. 3/8" Flat Washer
1 ea. Top tray	8 ea. 5/16" -18 x3" Bolts
1 ea. Bottom tray	2 ea. Swivel Casters, Locking
20 ea. 5/16-18 x 1" Bolts	2 ea. Rigid Caster
28 ea. 5/16" Lock washers	1ea. Instruction Sheet

1. Un-package the contents and verify that nothing is damaged or missing.

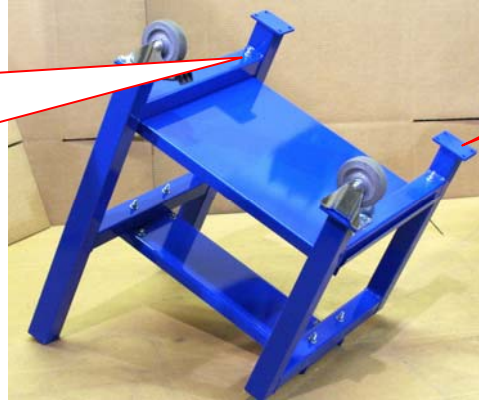


2. Lay the "H" Frame down like shown below. Attach the lower and upper trays using the 3" long bolts. Be sure to put a 3/8" flat washer on both the top & bottom of the bolt. Slip a lock washer on each bolt and then thread a nut on by hand. **DO NOT TIGHTEN NUTS YET!**



3. Attach the front frame to the top and bottom tray using the same procedure as before. Once all bolts, washers & nuts are started tighten them down.

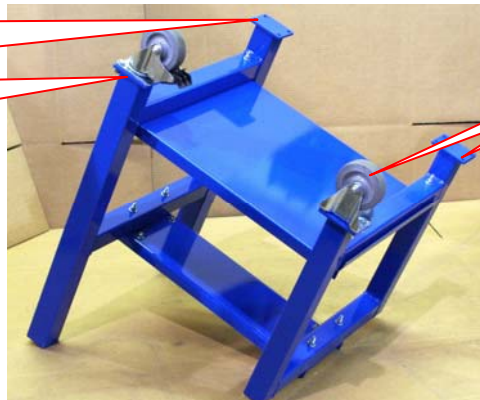
Use 3" long bolts. Put a flat washer under the bolt head and one on the threaded end before the lock washer & nut



Front Frame

4. Install the casters using the 1" long bolts, lock washer and nut. The swivel casters go on the "H" frame, this is the back of the stand. This will give you the most stability when using your machine. Attach the rigid casters to the front front frame using the 1" long bolts, lock washers and nuts. Be sure to install the bolts from the caster side on the swivel casters.

Swivel Caster. Install Bolts from the Caster Side.



Rigid Caster

5. Turn stand over and set on the casters. Double check that all nuts are tight. Carefully set the English Wheel Machine on the stand and line up the holes in the mounting feet with the holes in the upper tray. Use 4 of the 1" long bolts with flat washers on them and slip into the holes. Put a flat washer, lock washer and nut on the bottom of the bolts. Once all the bolts are installed tighten them.



Mounting Hole



Thank You for Your Purchase.

We appreciate your business.

If have any questions, comments or suggestions please contact us.