



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2500-050	Digital Scale	1
2	2500-402	Side Bend Stop (Optional)	1
3	2500-140A	Stand Assembly	1
4	2500-170A	Ram/Table Assembly	1
5	2500-180A	Cam Assembly	1
6	2500-S00 to 2500-S32	Shoe/Follow Bar Set	1
7	900-017	Saddle Pin	1
8	2500-xxx	Adjustable Saddle	1
	-300	Small Adj. Saddle	
	-301	Medium Adj. Saddle	
	-302	Large Adj. Saddle	

**PROPRIETARY AND CONFIDENTIAL**  
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MITTLER BROS. MACHINE & TOOL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MITTLER BROS. MACHINE & TOOL IS PROHIBITED.

4/5/2011		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±.015 ONE PLACE DECIMAL ±.015 TWO PLACE DECIMAL ±.010 THREE PLACE DECIMAL ±.005 ANGULAR ±1°		NAME	DATE	<b>MB MITTLER BROS. MACHINE &amp; TOOL</b> 10 Cooperative Way, Wright City, MO. 63390 (636)745-7757 Fax (636)745-2874 TITLE: <b>180 Hyd. Tubing Bender</b> SIZE DWG. NO. REV <b>A</b> 2500-000 SCALE: 1:11 WEIGHT: 275.038 SHEET 1 OF 1
		QUANTITY	DRAWN	BAB	3/10/11	
		MATERIAL yyyy	CHECKED			
		FINISH	ENG APPR.			
			MFG APPR.			
NEXT ASSY	USED ON		Q.A.			
APPLICATION		DO NOT SCALE DRAWING	COMMENTS			