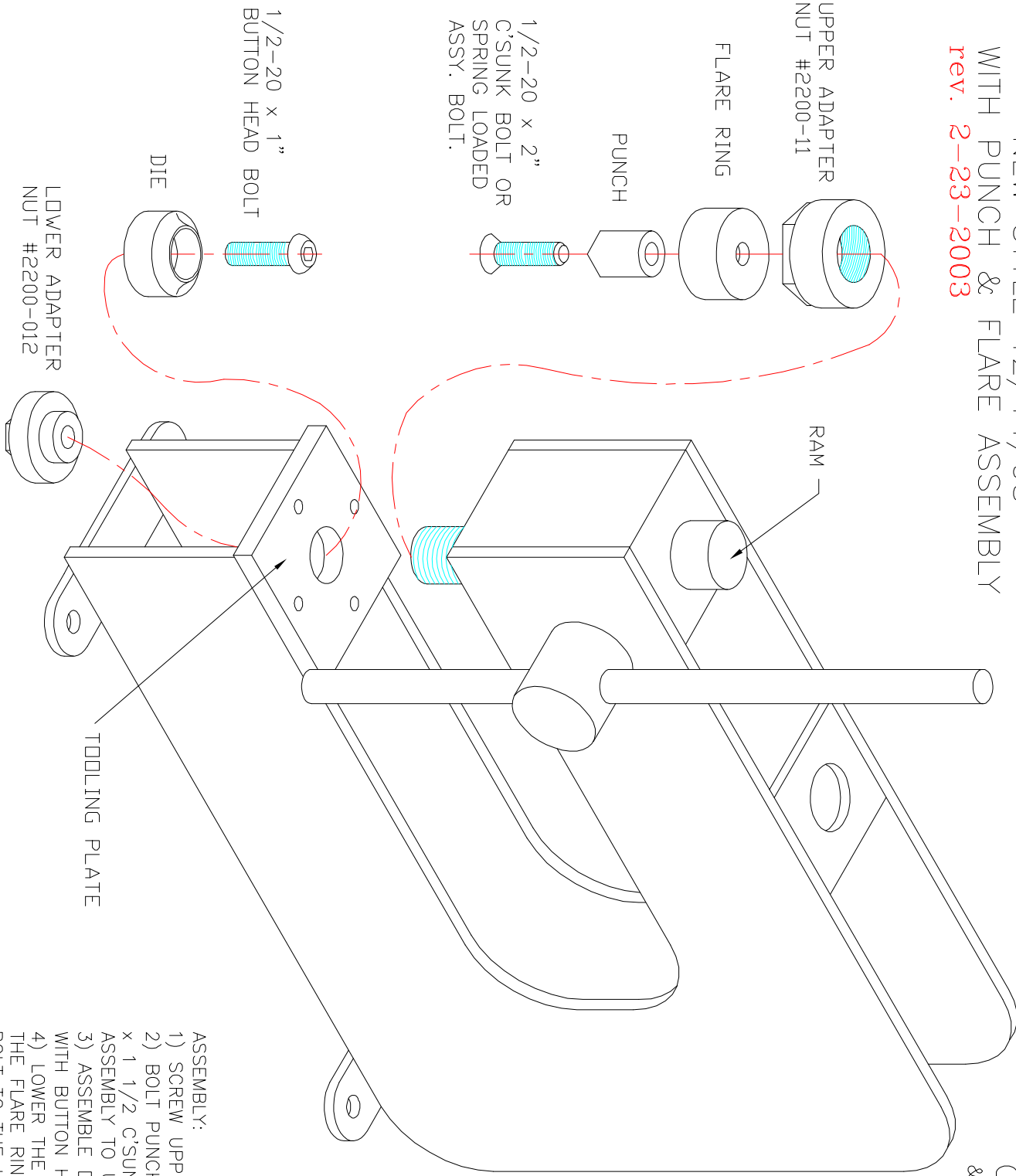


PRESS  
 NEW STYLE 12/14/98  
 WITH PUNCH & FLARE ASSEMBLY  
 rev. 2-23-2003

MAXIMUM  
 CAPACITY Ø3 PUNCH  
 & FLARE 16 GAGE STEEL



- SAFETY!**  
 GOOD JUDGMENT AND A SAFE ATTITUDE SHOULD BE APPLIED AT ALL TIMES
- \* KEEP ALL BODY PARTS AND FOREIGN OBJECTS OUT OF PUNCH AND RAM AREA, WHILE IN OPERATION.
  - \* ALWAYS WEAR SAFETY GLASS WHILE OPERATING MACHINE.
  - \* DO NOT OPERATE UNDER THE INFLUENCE OF DRUGS & ALCOHOL.

NEW STYLE PUNCH & FLARES HAVE TAP ON FEMALE END (FLARE RING) IF CUSTOMER HAS OLD & NEW STYLE PUNCH & FLARE & PRESS WITH OLD STYLE. THEN THEY NEED:

- 1) NEW UPPER ADAPTER NUT #2200-011
- 2) NEW 1/2-20 x 2" C' SUNK BOLT
- 3) NEW 1/2-20 x 1" BUTTON HEAD BOLT.

\$25.00 FOR ALL 3 ITEMS. ADAPTS NEW STYLE PUNCHES TO PRESS.

- ASSEMBLY:**
- 1) SCREW UPPER ADAPTER NUT ONTO RAM.
  - 2) BOLT PUNCH TO FLARE RING WITH 1/2-20 x 1 1/2 C'SUNK BOLT THEN THREAD ASSEMBLY TO UPPER NUT.
  - 3) ASSEMBLE DIE AND LOWER NUT ADAPTER WITH BUTTON HEAD BOLT. (AS SHOWN)
  - 4) LOWER THE RAM TO ALIGN THE DIE AND THE FLARE RING. BEFORE TIGHTENING THE BOLT TO THE LOWER ADAPTER NUT.

THANK YOU FOR PURCHASING MITTLER BROS. EQUIPMENT